



**Pacific® Exterior Latex Flat
463XX**

Product Description:

This economical flat latex has excellent adhesion to properly prepared surfaces and resists ultraviolet rays helping to retain its color for years. Pacific Exterior Flat is smooth flowing, alkali & dirt resistant and suitable for most surfaces.

Recommended Use:

Clapboards, wood, shingles, shakes, stucco, masonry, primed metal.

Application:

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

Heavy chalk should be washed from the surface. Remove all peeling, blistering or loose paint. Cracked or checked paint should be removed by scraping or sanding. Mildewed areas should be scrubbed with equal parts household bleach and water then hosed down with clean water and allowed to dry. For personal protection wear rubber gloves and safety goggles during this procedure. Nail holes, cracks and voids should be caulked with California Caulking Compound and knots sealed with Wipe-Out® , Wipe-Out Low Odor or Wipe-Out 100% Acrylic Stain Block

Wood Surfaces - Prime all bare wood surfaces with Pacific Exterior Primer Alkyd or Latex. Spot prime all bare wood areas on previously painted surfaces. If staining appears after priming cedar or other redwoods, these areas should be reprimed before painting.

Concrete, Masonry Block - Unfinished concrete or block should be primed and finished with two coats of Pacific Exterior Flat. Porous block may require a prime coat of Mason-Cote® Block Filler. Unpainted chalky masonry, aged stucco, cement, asbestos and brick should be primed with Stonite® Masonry Conditioner to insure adhesion.

Ferrous Metal - Prime all bare metal with Larcoloid® Rust Inhibiting Metal Primer.

Hardboard Siding - All bare or factory pre-primed hardboard should be primed with California Troubleshooter® Universal Wood Primer or severe staining can occur.

Aluminum or Vinyl Siding - Wash off all chalk and rinse with clean water. California Satin Gloss 100% Acrylic Latex House Paint provides a superior finish on these surfaces.

Architectural Specifications:

- New Wood, Clapboards, Shingles, Shakes, Trim:
 - 1 Coat Pacific Exterior Primer Latex or Oil
 - 1 or 2 coats Pacific Exterior Flat 463XX
- Concrete, Non-Porous Masonry:
 - 2 coats Pacific Exterior Flat 463XX
- Porous Masonry and Block:
 - 1 coat Mason-Cote® Block Filler 3751
 - 1 or 2 coats Pacific Exterior Flat 463XX
- Ferrous Metal - Unprimed:
 - 1 coat Larcoloid® Rust Inhibiting Metal Primer
 - 1 or 2 coats Pacific Exterior Flat 463XX
- Ferrous Metal - Primed - Galvanized Metal:
 - 2 coats Pacific Exterior Flat 463XX
- Hardboard Siding:
 - 1 coat California Fres~Coat Troubleshooter® Alkyd/Linseed Oil Wood Primer 21700
 - 1 or 2 coats Pacific Exterior Flat 463XX

Precautions:

Do not paint when rain or dew is possible during drying and curing. Do not use on surfaces subject to continuous moisture. Do not mix with other paints or solvents. Air and surface temperature should be above 35° F during application and curing. Avoid application in direct sunlight.

Safety Information:

Keep out of reach of children. Do not take internally. Close container after each use.

Product Specifications:

Type: Vinyl Acrylic Latex
Exposure: Exterior
Specular Gloss: 2 @ 60° ± 2
Volume Solids: 39.5 % ± 2
Solids by Weight: 56.3 % ± 2
Vehicle: 63.0 % ± 2
Pigment: 37.0 % ± 2
Dry Film Thickness: 1.7 mils
Viscosity @ 77 °F: 97 KU ± 5
Maximum VOC: 100 g/liter
Flash Pt °F: Non-combustible
Thinner: Water
Clean Up: Soap & Water

Available Colors and Bases:

White 6 Stock
 Pastel Medium
 Deep Neutral

Available Package Sizes:

Gallon 5 Gallon

(Weight Per Gallon: 11.6 lbs. ± .5 lb)

Drying Times:

To Touch: 2 hrs.
To Handle: 6 hrs.
To Recoat: 4 hrs.

(@ 70-77 °F, 50% R.H.)

Surface Spread Rate:

Smooth: 350-400 s.f./gal.
Porous: 250-300 s.f./gal.

(Spray Application is 50% of above)

Tools and Equipment:

Brush -
 Synthetic, Nylon or Polyester

Roller -
 3/8" Nap Synthetic Fiber

Airless Spray -
 .017 to .019 Tip